Single Serve Tray Heating Instructions:
Rotini & Meat Sauce and Three Bean Chili

ROTINI & MEAT SAUCE: Code: CP5504 • Packed: 40 – 8 oz. servings
THREE BEAN CHILI: Code: 5386 • Packed: 40 – 6.10 oz. servings

- Instructions are based on heating a full case of 40 single serve trays.
- Heating times may vary based on the oven load and/or the quantity of trays being heated.
- Do not remove the film covering before heating.

FROM THAWED:

- To thaw, remove trays from the case being careful not to puncture the film on any of the product inside the case.
- Place the individual trays onto pans and put into walk-in cooler (40°F or cooler) for 24 to 36 hours. It takes longer to thaw the trays if they are left inside the case. Please allow 36-48 hours for thawing if trays are left inside the case.

Preferred Method - Convection or Conventional Oven:

1. Preheat the oven to 350° F. For convection oven, set fan on low.
2. Place thawed trays on a sheet pan lined with parchment paper (if available). *Note: 20 trays will fit on a full-size sheet pan. Full-Height Mobile Speed Rack Caddy – Holds (20) 18 x 26" Pans. It will hold 400 trays / 10 cases of product.*
3. Heat for 10-15 minutes, or until the product reaches 145°F (or to the desired serving temperature based on local requirements).
4. Serve immediately or move to a heated holding cabinet until ready for service.
5. If consuming immediately, carefully remove the film and stir to equalize the temperature.

Steamer:

1. Place thawed trays on a perforated tray/pan. Note: 8 trays will fit into a perforated half pan.
2. Place trays in the steamer set at 212°F for 20-25 minutes, or until the product reaches 145°F (or to the desired serving temperature based on local requirements). **Condensation may form on top of the trays during steaming. Be careful when removing the trays from the pan.*
3. Serve immediately or move to a heated holding cabinet until ready for service.
4. If consuming immediately, carefully remove the film and stir to equalize the temperature.

Microwave (1000 watt):

1. Place one thawed tray in the microwave. DO NOT REMOVE THE FILM.
2. Heat for 90 seconds, or until the product reaches 145°F (or to the desired serving temperature based on local requirements). Note: Heating time may vary based on the wattage of the microwave and the number of trays being heated.
3. Carefully remove the film and stir to equalize the temperature.

For product specs and additional informaiton,
please visit us www.jtmfoodgroup.com/k-12

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FROM FROZEN:

Preferred Method - Convection or Conventional Oven:

1. Open the case of trays being careful not to puncture the film on the top layer of trays.
2. Preheat the oven to 350° F. For convection oven, set fan on low.
3. Place frozen trays on a sheet pan lined with parchment paper (if available). *Note: 20 trays will fit on a full-size sheet pan. Full-Height Mobile Speed Rack Caddy – Holds (20) 18 x 26" Pans. It will hold 400 trays / 10 cases of product.*
4. Heat for 20-25 minutes, or until the product reaches 145°F (or to the desired serving temperature based on local requirements).
5. Serve immediately or move to a heated holding cabinet until ready for service.
6. If consuming immediately, carefully remove the film and stir to equalize the temperature.

Steamer:

1. Open the case of trays being careful not to puncture the film on the top layer of trays.
2. Place frozen trays on a perforated tray/pan. Note: 8 trays will fit into a perforated half pan.
3. Place trays in the steamer set at 212°F for 30-35 minutes, or until the product reaches 145°F (or to the desired serving temperature based on local requirements). **Condensation may form on top of the trays during steaming. Be careful when removing the trays from the pan.*
4. Serve immediately or move to a heated holding cabinet until ready for service.
5. If consuming immediately, carefully remove the film and stir to equalize the temperature.

Microwave (1000 watt):

1. Place one frozen tray in the microwave. DO NOT REMOVE THE FILM.
2. Heat for 3 minutes, or until the product reaches 145°F (or to the desired serving temperature based on local requirements). Note: Heating time may vary based on the wattage of the microwave and the number of trays being heated.
3. Carefully remove the film and stir to equalize the temperature.

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